

Date: Monday, 2/5/2007 8:07:12 AM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|---------------------------------------|----------|----------------|------------------|------------------|------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : 4" HEATER TUBE | | |
| Job Number | : 30599 | | Part Number | : D22913 | | |
| Estimate Number | : 12698 | | Drawing Number | : D2291 REV B | | |
| P.O. Number | : N/A | | Project Number | : N/A | | |
| This Issue | : 2/5/2007 | S.O. No. | : N/A | | Drawing Revision | : B |
| Prsht Rev. | : NC | | Material | : N/A | | |
| First Issue | : N/A | | Due Date | : 3/15/2007 | | |
| Previous Run | : N/A | | Qty: | 4 | Um: | Each |
| Written By | | | | | | |
| Checked & Approved By | | | | | | |
| Comment | : Est Rev:A New Issue 07-02-02 JLM | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|---|-----------------|
| 1.0 | M6061T6T4000W125 | 6061-T6 Tube 4.00 x.125W | |
| | | Comment: Qty.: 0.3500 f(s)/Unit Total : 1.3999 f(s) 6061T6 TUBE 4.00 x.125w Batch: M19093 | FF 07-02-13 4 |
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 | |
| | | Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length as per Dwg D2291 | FF 07-02-13 4 |
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP | |
| | | Comment: INSPECT WORK TO CURRENT STEP | SB 07/02/13 (4) |
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST/68 | SB 07/02/13 (4) |
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE | |
| | | Comment: FINAL INSPECTION/W/O RELEASE | SB 07/02/14 (4) |

Job Completion



107-02-14

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

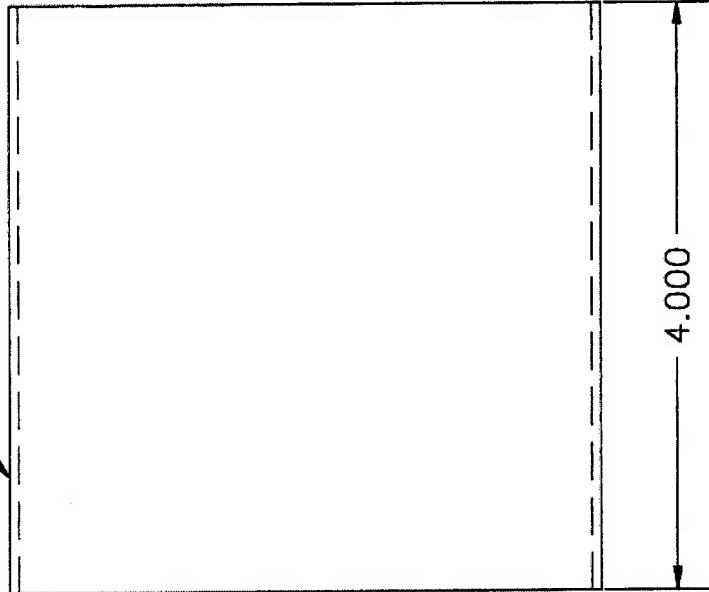
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

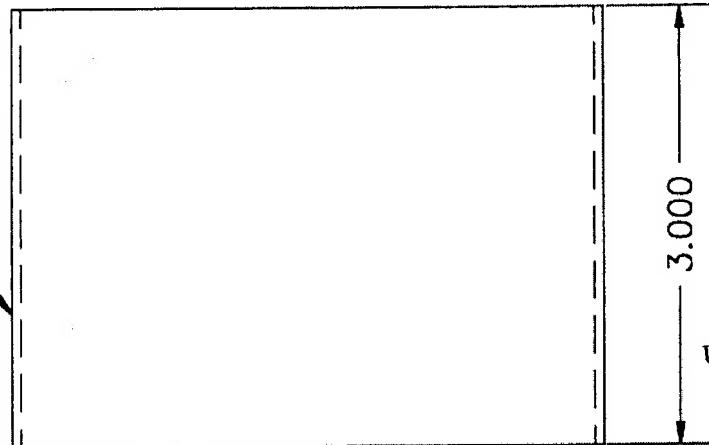
DART

| | | | |
|----------------------|------------------------|--|------------------------|
| DESIGN B WILLIAMS | DRAWN BY B WILLIAMS | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED B W | APPROVED B W | DRAWING NO. D2291 | REV. B SHEET 1 OF 1 |
| DATE 94.10.25 | | TITLE 4" HEATER TUBES | SCALE |
| B | 96.01.15 | CHANGED MATERIAL | |

D2291-3



D2291-1



MATERIAL: 6061-T6 TUBE
4" OD X 0.125 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30599